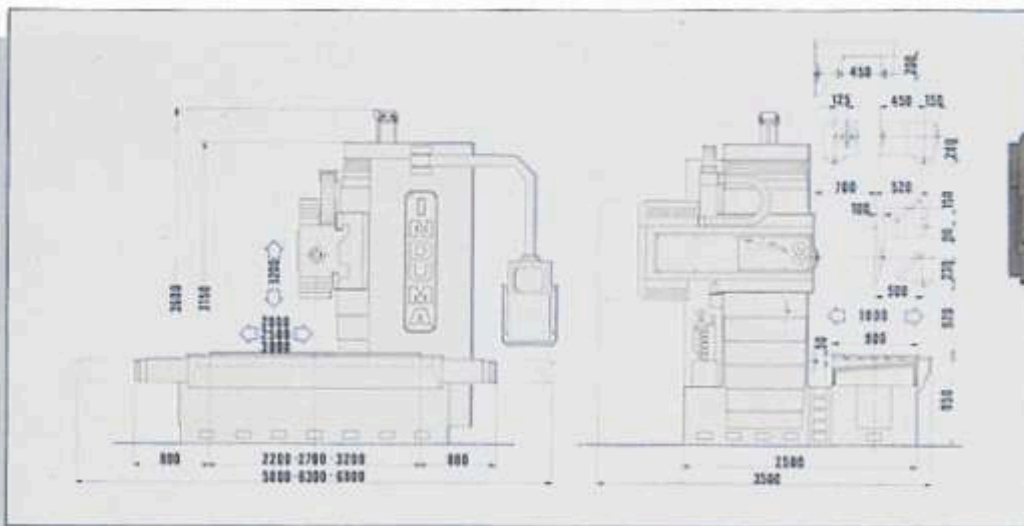




MBM



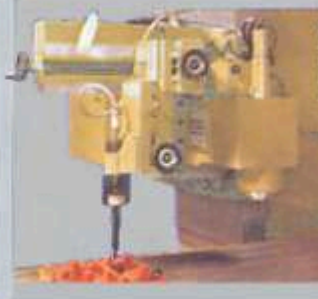
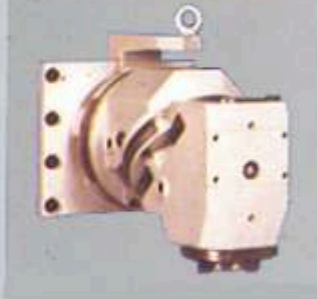
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FLOOR BED MILLING AND BORING MACHINE

| TECHNICAL DATA | | SERIE | MBM 22 | MBM 27 | MBM 32 |
|--|--|---------|-------------|-------------|-------------|
| Table | Working surface | mm | 2200x900 | 2700x900 | 3200x900 |
| | "T" slots N, width, distance | | 5x18x140 | 5x18x140 | 5x18x140 |
| | Weigth allowed on the table | Kg | 6000 | 7000 | 8000 |
| Travels | Longitudinal | mm | 2000 | 2500 | 3000 |
| | Cross | mm | 1000 | 1000 | 1000 |
| | Vertical | mm | 1200 | 1200 | 1200 |
| Working travels with Electronic Copying device | Longitudinal | mm | 1100 | 1300 | 1500 |
| | Cross | mm | 1000 | 1000 | 1000 |
| | Vertical | mm | 900 | 900 | 900 |
| Feeds | Working | mm/min. | 0-2000 | 0-2000 | 0-2000 |
| | Rapid | mm/min. | 7000 | 7000 | 7000 |
| Spindle | Taper | ISO | 50 | 50 | 50 |
| | Speed | r.p.m. | 20-2000 | 20-2000 | 20-2000 |
| | Constant power 20 Kw | r.p.m. | 100-2000 | 100-2000 | 100-2000 |
| Motors | Spindle (Brushless) | Kw | 22 | 22 | 22 |
| | Feeds (D.C.) | Nm | 27 | 27 | 27 |
| | Hydraulic unit for axes automatic looking and tools automatic clamping | Kw | 1,1 | 1,1 | 1,1 |
| | Coolant pumps | Kw | 0,18 | 0,18 | 0,18 |
| | Automatic lubrication pump | Kw | 0,10 | 0,10 | 0,10 |
| Weigth | Net | Kg | 17.000 | 18.000 | ~ 19.000 |
| Transport Dimensions | LengthxWidthxHeight | m | 3,8x2,5x3,2 | 4,3x2,5x3,2 | 4,8x2,5x3,2 |

ACCESSORIES



Technische Daten und Abbildungen sind nicht bindend und können nach technischen Ansprüchen geändert werden.



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